MULLER MACHINES SA
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Numero di inventario: 21385

Rettificatrice senza punte
ESTARTA 312

Dati technici

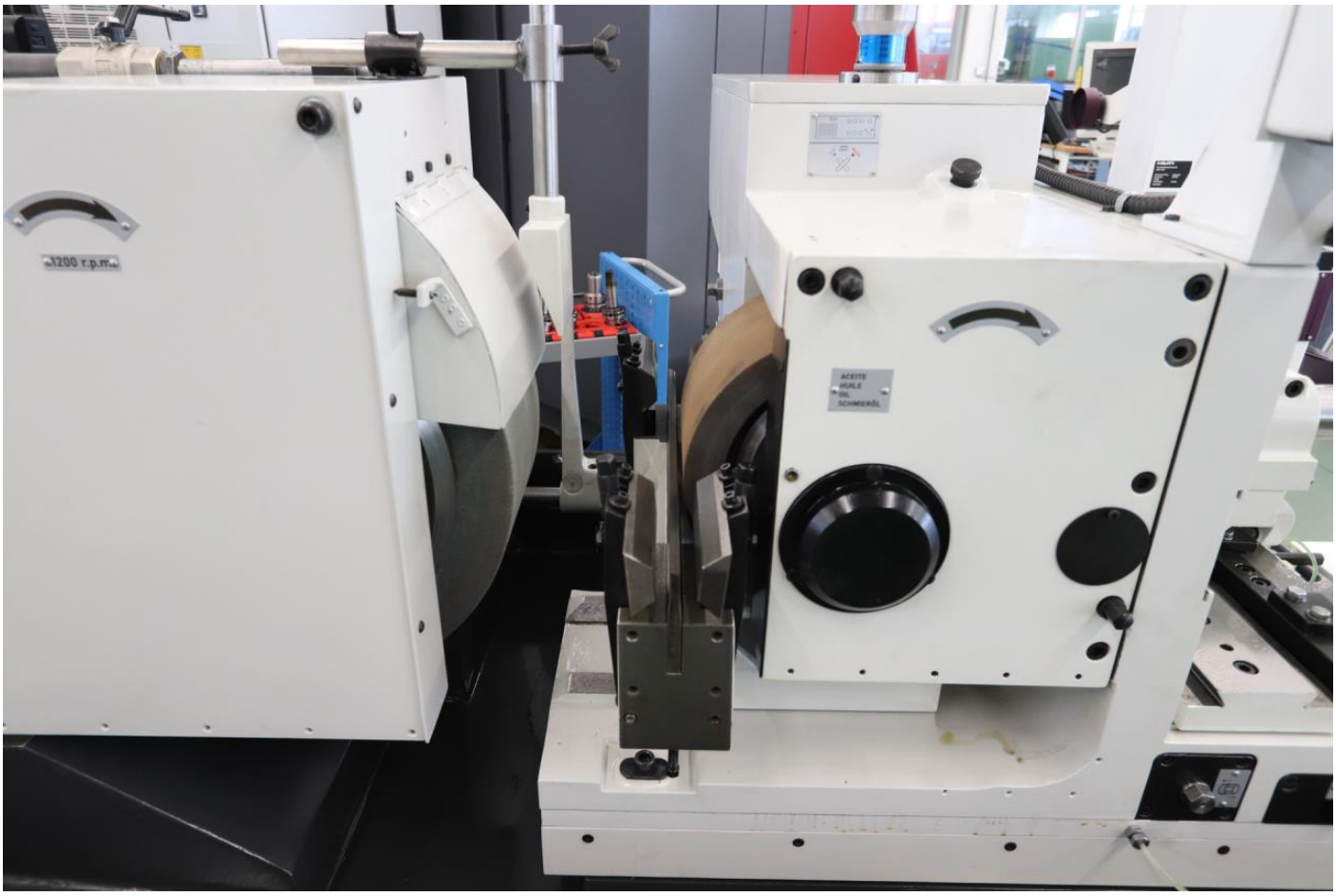
Diametro min. di rettificazione	1.5 mm
Diametro massimo di rettificazione	75 mm
Larghezza della mola	160 mm
Lunghezza massima del pezzo per	
rettifica in profondità	160 mm
Mola abrasiva:	
diametro mola nueva	508 mm
diametro mola usata	388 mm
Larghezza	160 mm
Alesaggio	305 mm
Giri mandrino:	
numeri (gradini)	
da	1200 g/min
Mola regolatore:	
diametro mola nueva	305 mm
diametro mola usata	225 mm
Larghezza	160 mm
Alesaggio	127 mm
Giri mandrino:	
con variatore continuo	
da	15 g/min
fino	250 g/min
Collegamento 50 Hz 3x	380 Volti
Motore principale	15 CV
Peso della macchina circa	2640 kg
Dimensioni macchina:	

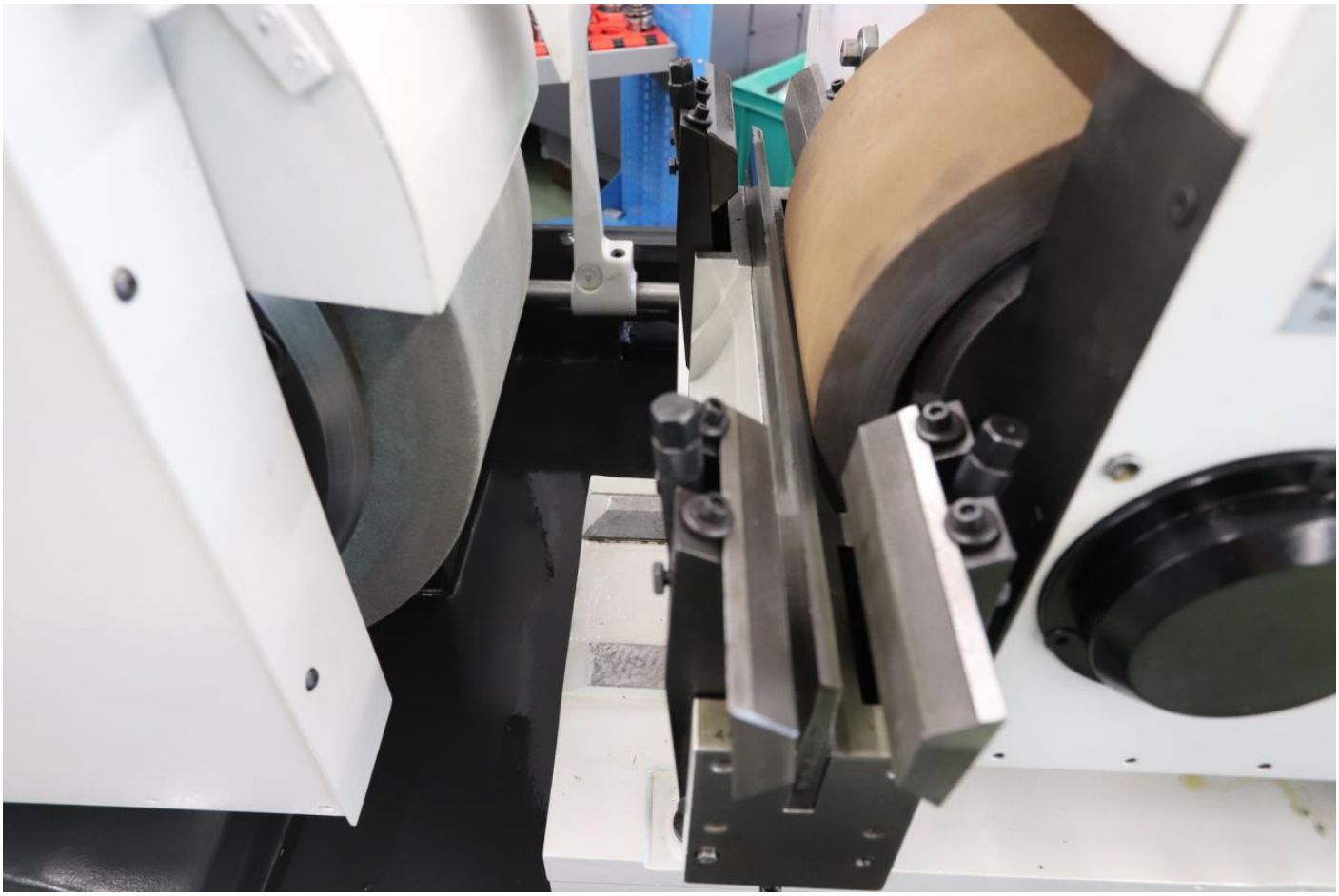
Lunghezza	2300 mm
Larghezza	1700 mm
Altezza	1495 mm

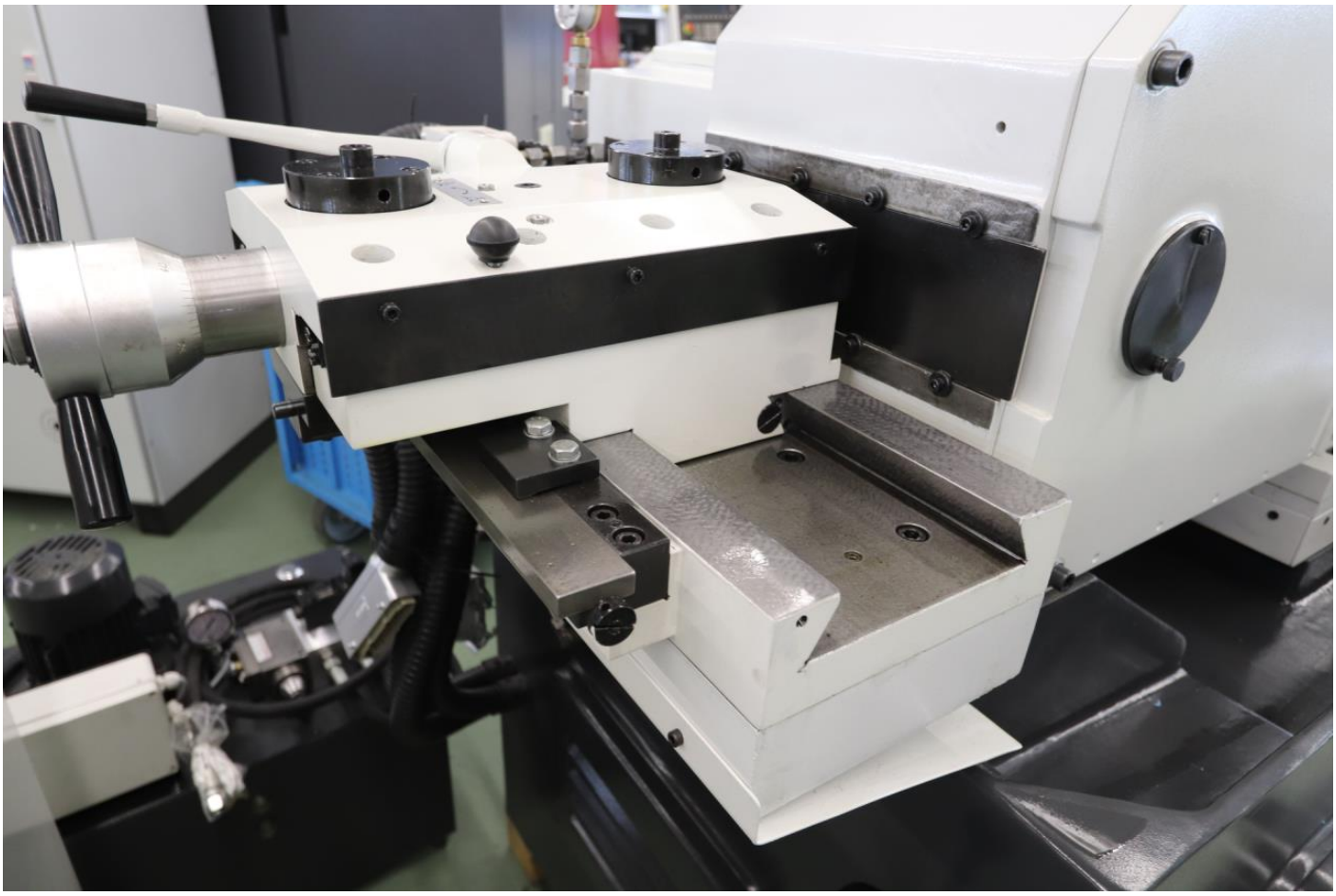
Accessori diversi:

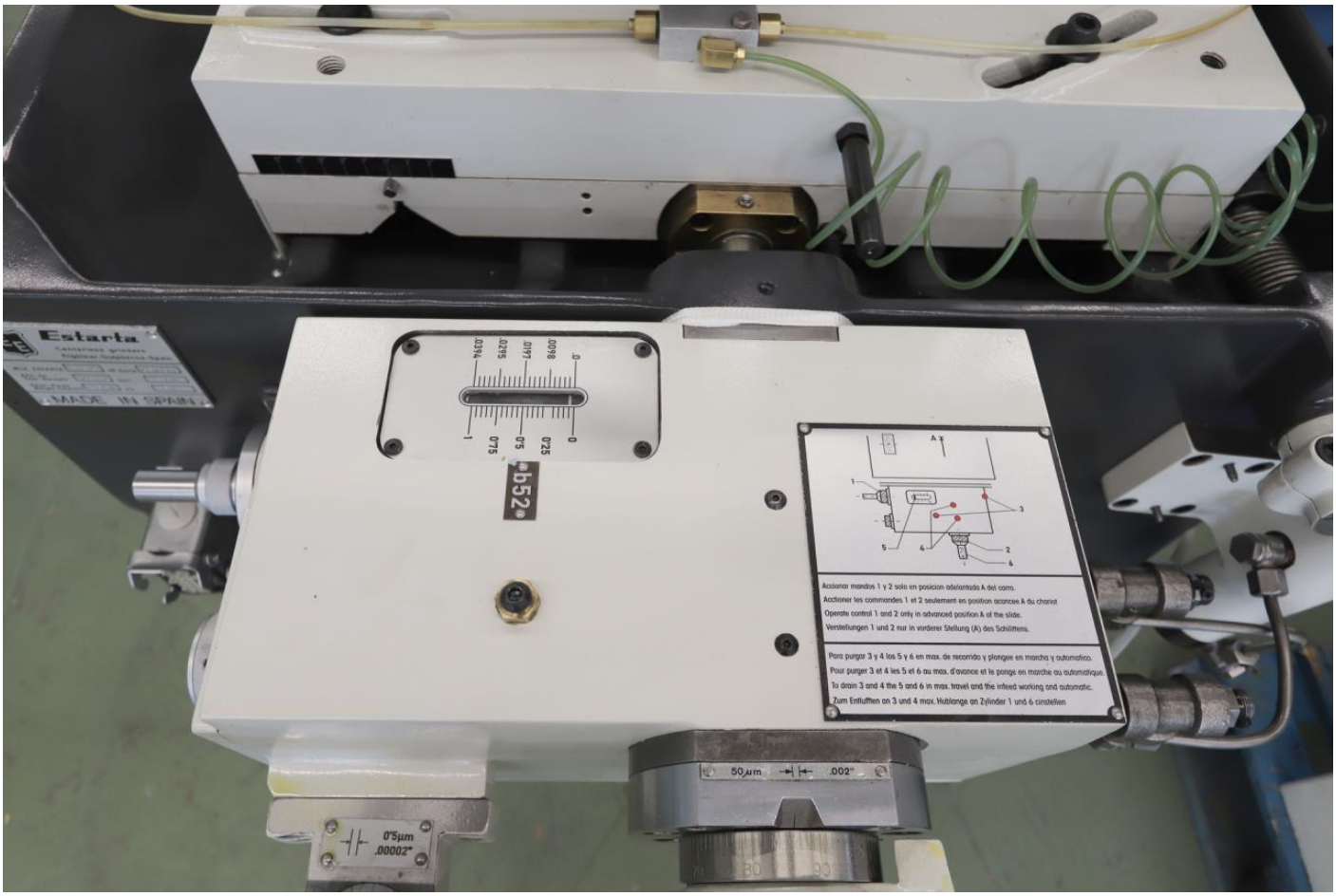
Refrigerazione

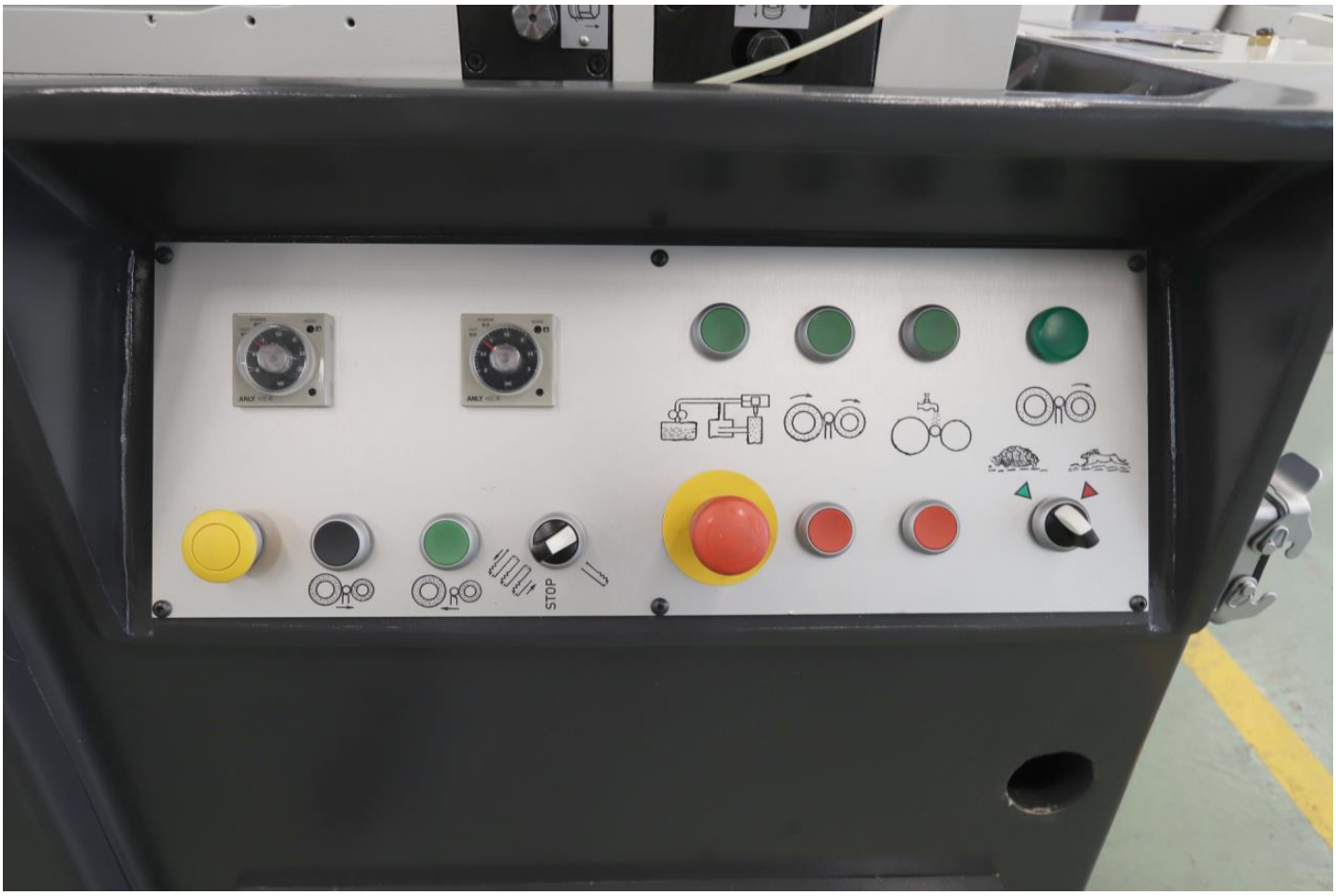
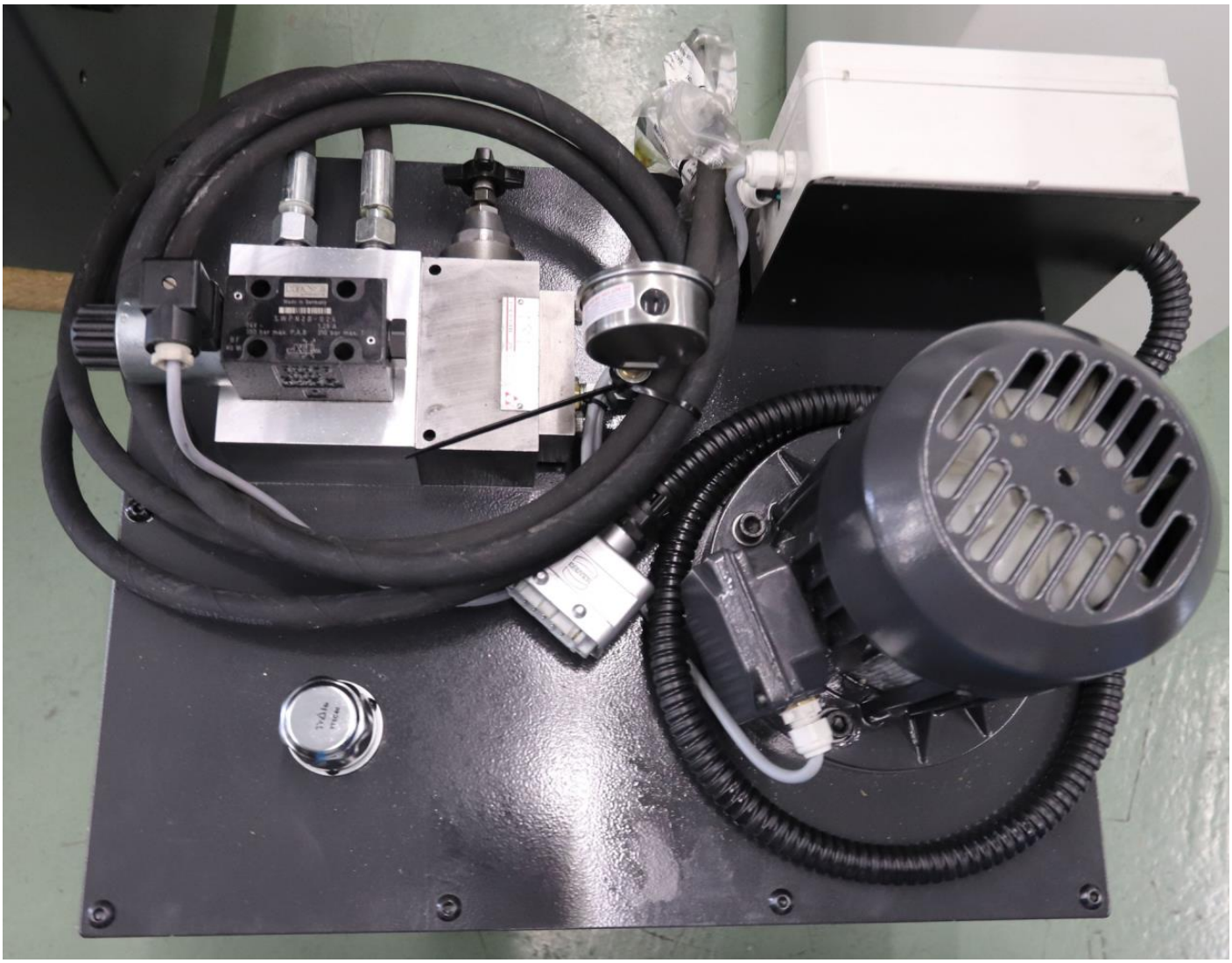
Estarta 312


1200 r.p.m.






Estarta
Accionar mandos 1 y 2 solo en posicion adelantada A del carro.
Actionner les commandes 1 et 2 seulement en position avancee A du chariot
Operate control 1 and 2 only in advanced position A of the slide.
Verstellungen 1 und 2 nur in vorderer Stellung (A) des Schlittens.
Para purgar 3 y 4 los 5 y 6 en max. de recorrido y plongee en marcha y automatico.
Pour purger 3 et 4 les 5 et 6 au max. d'avance et le ponge en marche au automatique.
To drain 3 and 4 the 5 and 6 in max. travel and the infeed working and automatic.
Zum Entlüften an 3 und 4 max. Hubhange an Zylinder 1 und 6 einstellen
50µm
.002"
0'5µm
.00002"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