MULLER MACHINES SA
BRÜGG/BIENNE

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E sales@mullermachines.ch
W www.mullermachines.ch

Numero di inventario: 19549

Rettificatrice cilindrica CNC
TSCHUDIN PL 105 A
GE FANUC Series 18-T
2002

Dati technici

Altezza punte	175 mm
Distanza fra le punte	1000 mm
Diametro massimo di rettificazione	348 mm
Lunghezza di rettificatione	1000 mm
Peso del pezzo sopra le punta mass.	250 kg
Mola:	
Diametro	500 mm
Larghezza	100 mm
Velocità periferica	45 m/s
Slitta longitudinale:	
Corsa mass.	1400 mm
Risoluzione	0.0001 mm
Velocita avanzamento da	8000 mm/min
Slitta trasversale:	
Corsa mass.	340 mm
Risoluzione	0.0001 mm
Velocita avanzamento da	8000 mm/min
Inclinazione	+9/-9 °
Testa porta pezzo:	
Giri mandrino:	
da	20 g/min
fino	1000 g/min
Girevolabile	+30/-45 °
Précision d'usinage	0.0005 mm
Attacco mandrino: CM	6
Contropunta:	
Cono della contropunta:	4 CM
Corso della contropunta	50 mm
Collegamento 50 Hz 3x	400 Volti

Potenza motore della mola	15 kW
Potenza totale installata	26.5 kW
Potenza installata totale	16 kVA
Peso della macchina circa	5100 kg
Dimensioni macchina:	
Lunghezza	4410 mm
Larghezza	3550 mm
Altezza	1900 mm

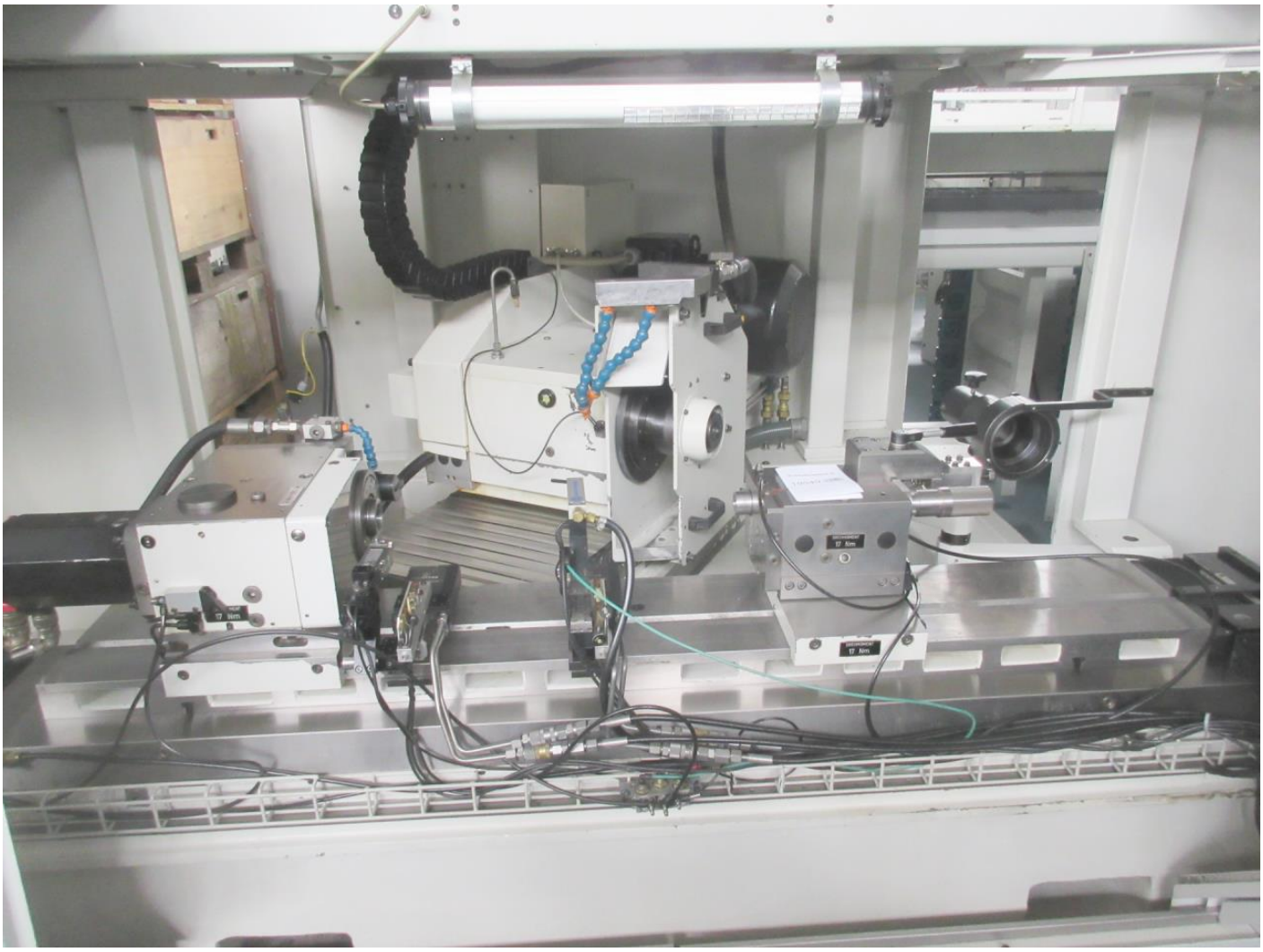
Accessori diversi:

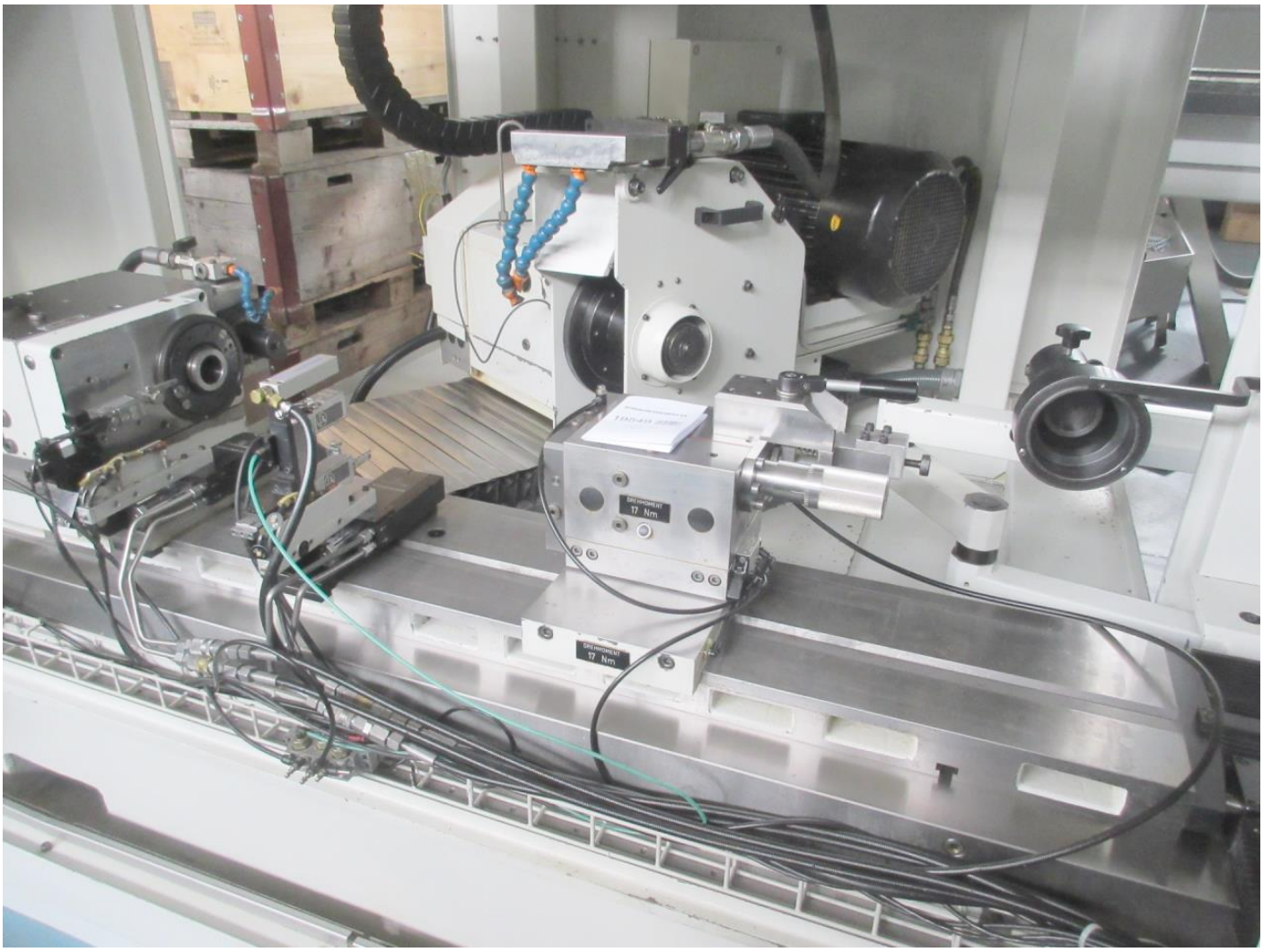
Immersione obbligatoria

Testa di misura MARPOSS

Set di mola

TSCHUDIN
GE Fanuc Series 18-T
TSCHUDIN
TSCHUDIN
TSCHUDIN

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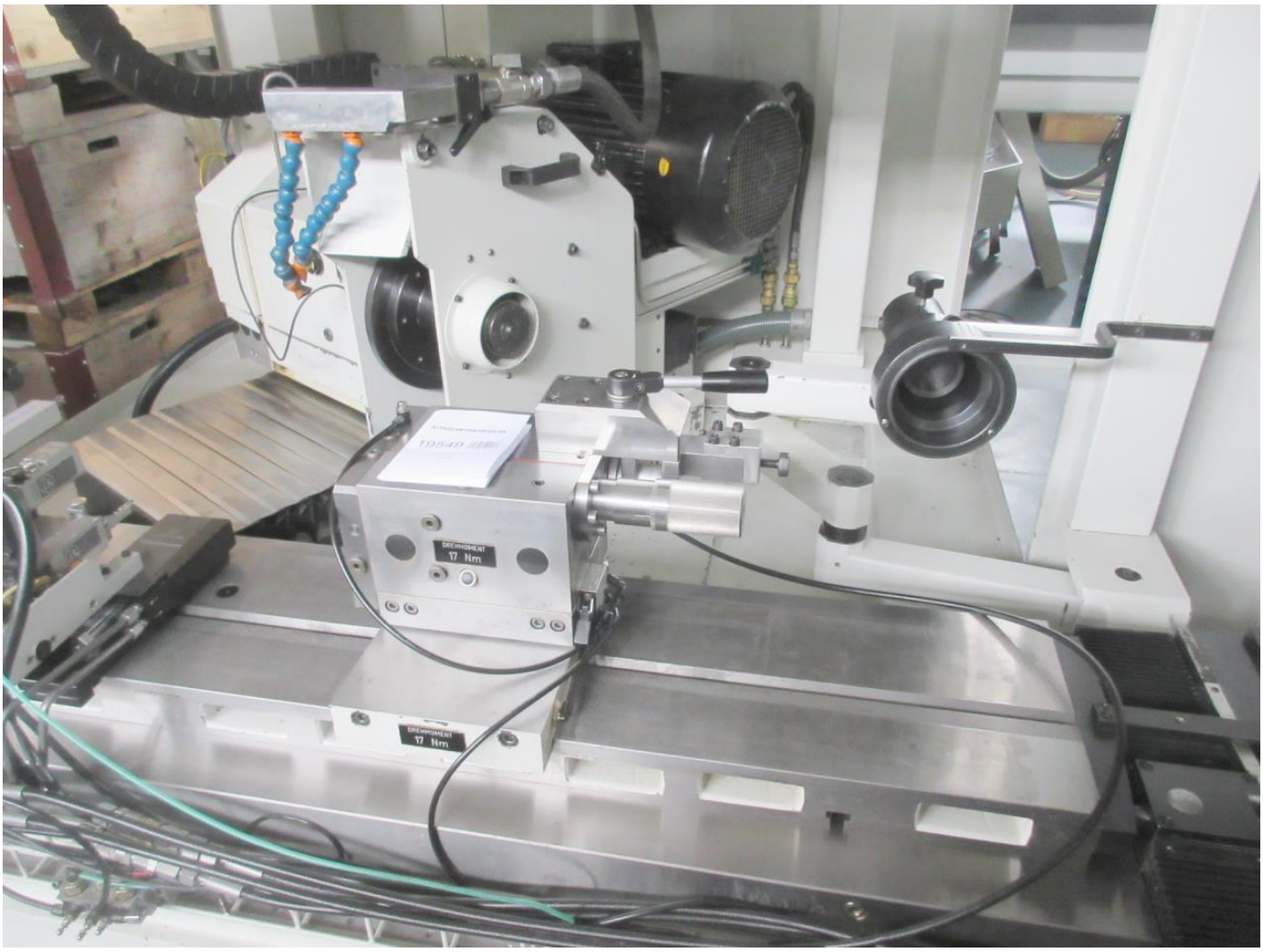
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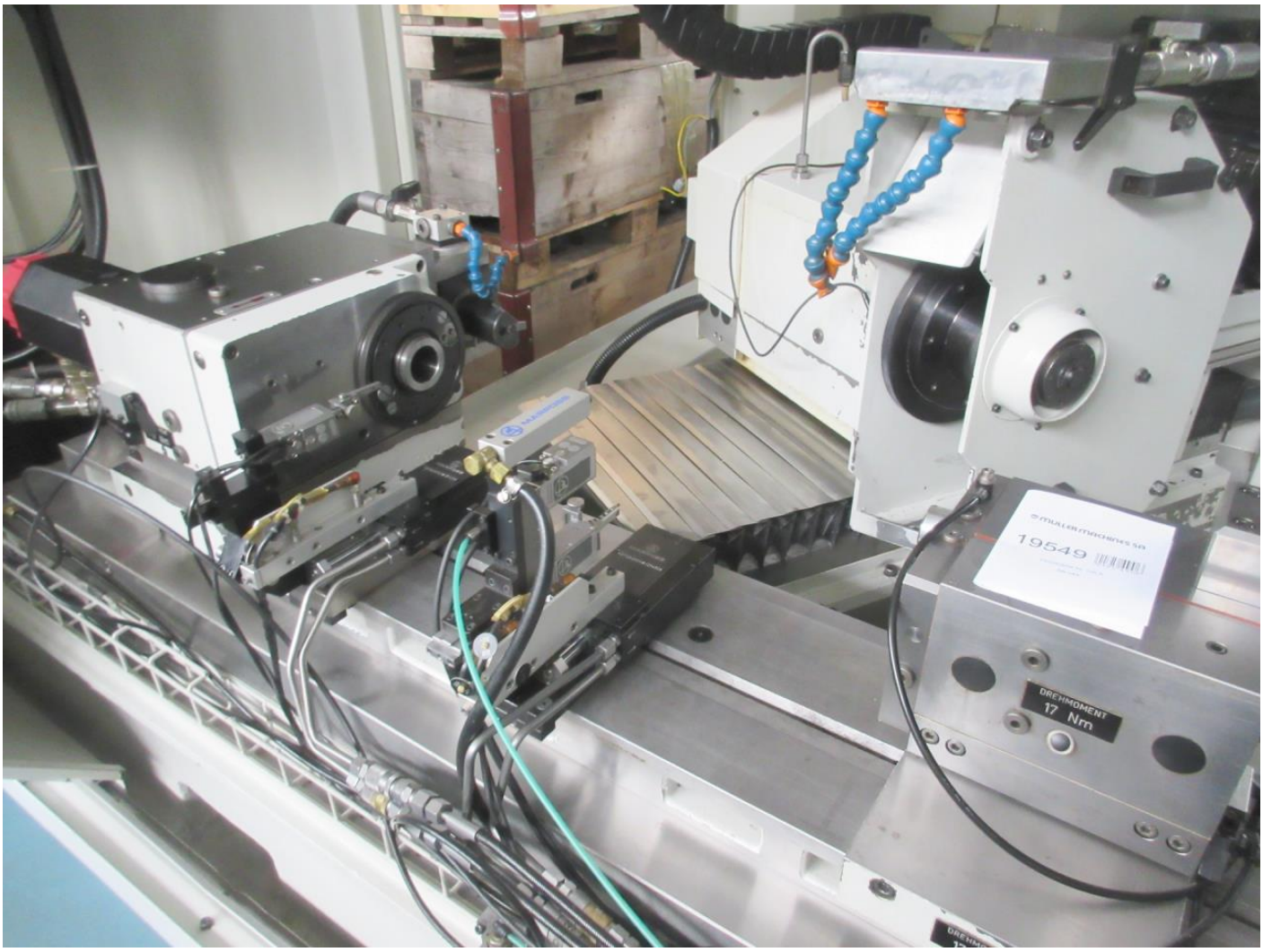
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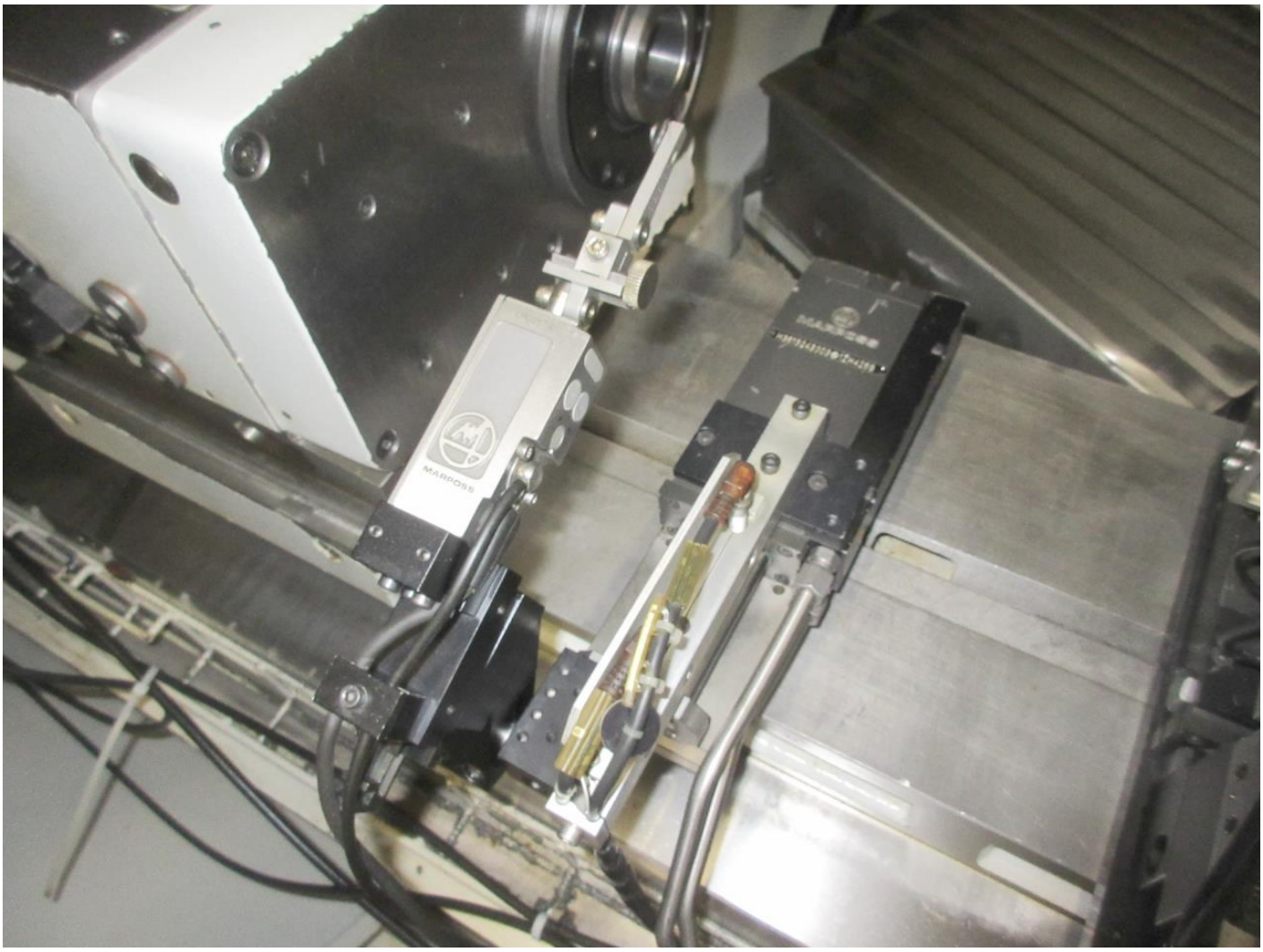
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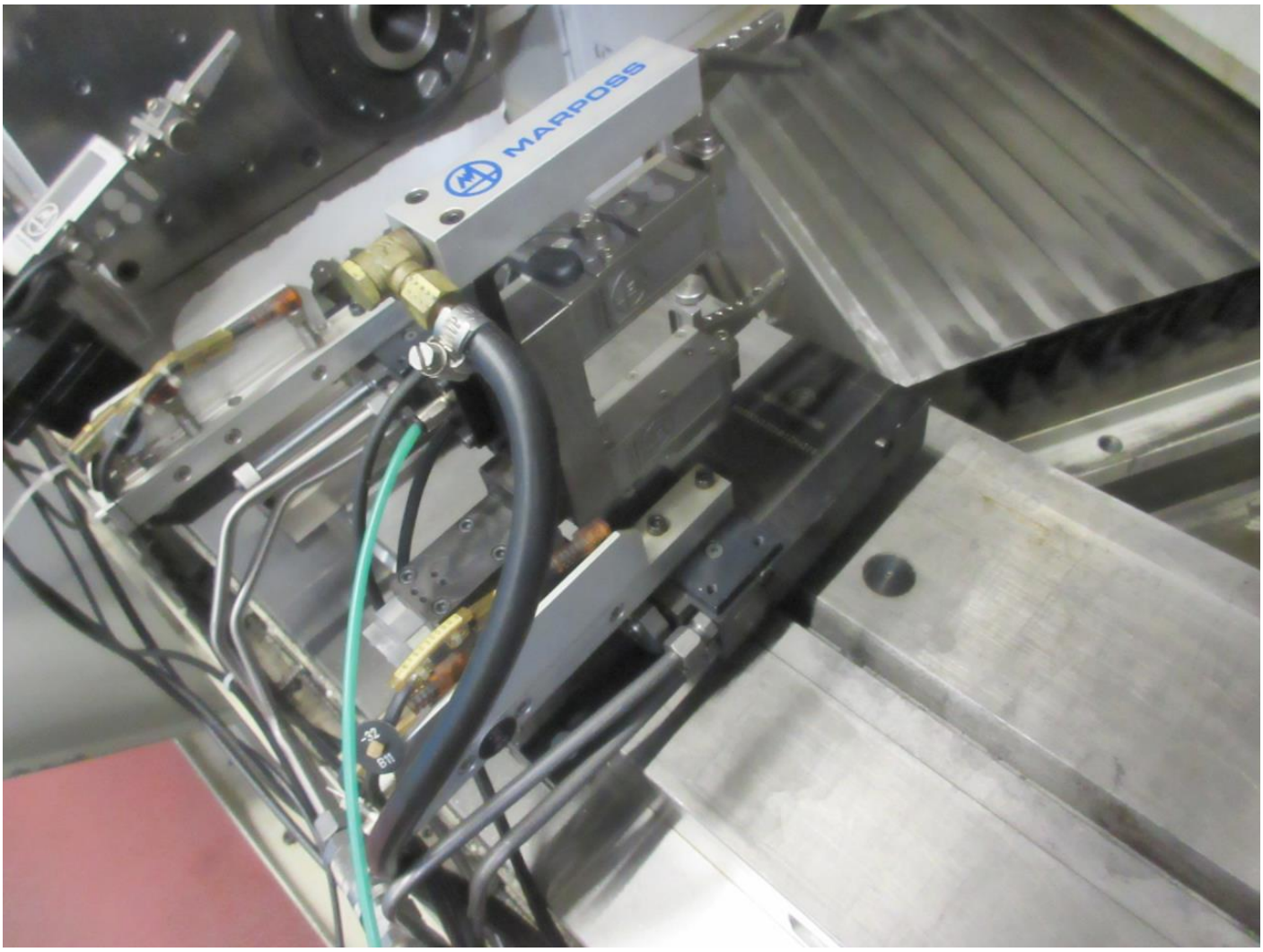
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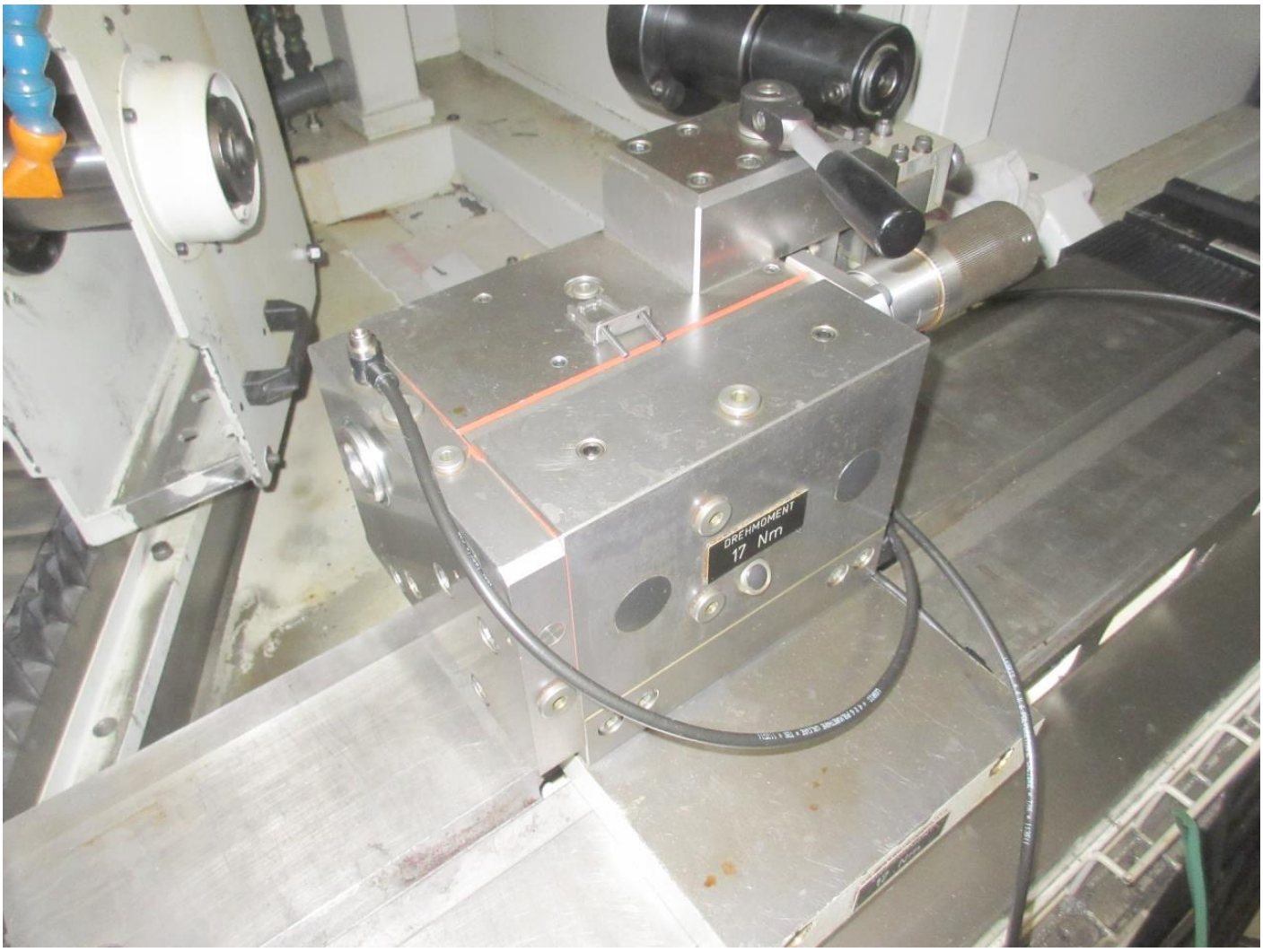
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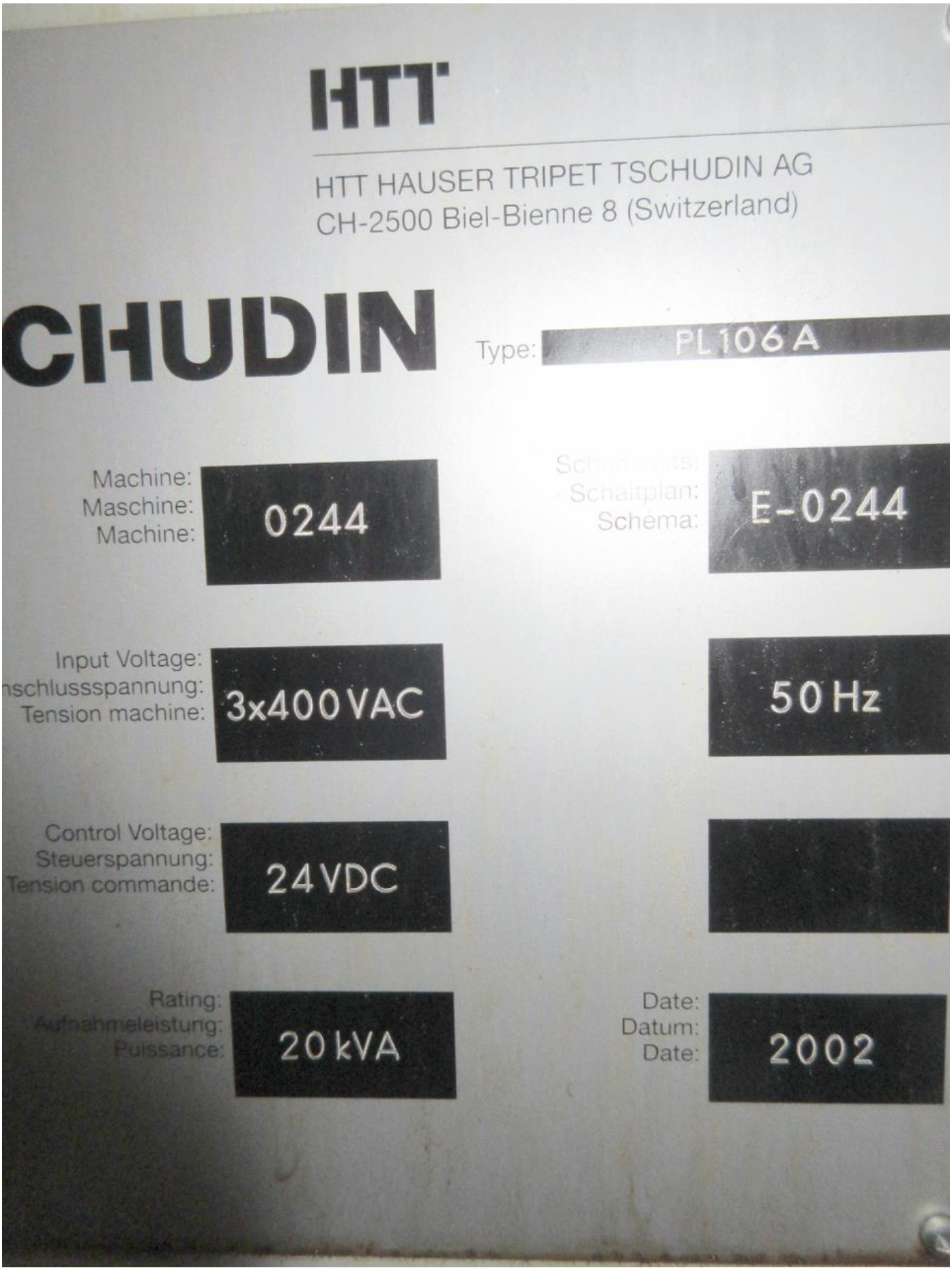
17 Nm

F1
F2
F3
F4
F5
F6
Home
Esc
Enter
Shift
MARPOSS
P5

26 259018


HTT
HTT HAUSER TRIPET TSCHUDIN AG
CH-2500 Biel-Bienne 8 (Switzerland)
CHUDIN
Type: PL 106 A
Machine:
Maschine:
Machine:
0244
Schaltplan:
Schéma:
E-0244
Input Voltage:
Tension machine:
3x400 VAC
50 Hz
Control Voltage:
Steuerspannung:
Tension commande:
24 VDC
Rating:
Puissance:
20 kVA
Date:
Datum:
Date:
2002