



Inventory number: 22778

CNC turning lathe
SCHAUBLIN 102 TM CNC
GE FANUC Series Oi Mate-TO
2009



Technical data

Number of axis total	3
Swing over cross-slide	75 mm
Swing over bed	200 mm
Max. turning diameter	200 mm
Maximum turning length	100 mm
Carriage:	
Longitudinal travel (Z-axis)	100 mm
Cross travel (x-axis)	120 mm
Turret slide:	
Number of positions	6
Fixed tools turret	6
Main spindle:	
Inner taper type	W 20
Collet bore	20 mm
C axis (spindle,resolution)	0.001 °
Spindle speeds:	
stepless	
from	50 rpm
up to	8000 rpm

Work feed rate	0 - 5 m/min
Feeds:	
Rapid traverse:	7 m/min
Spindle motor	1.5 / 2.5 kW
Air connect	5 - 6 bar
Voltage 50 Hz 3x	400 Volt
Total power required	7 kVA
Machine's weight about	700 kg
Overall dimensions machine:	
Length	1400 mm
Width	880 mm
Height	1470 mm
Various accessories:	
3-jaw chuck diameter	80 mm
3-jaw chuck diameter	120 mm
Set of hard jaws	
Collet device	
Set of collets	
Lamp	
Coolant system	
Centering microscop	
C axis	
Quick change tool	MULTIFIX
Set of steel holders	





Programm O0001 ist reserviert für Übertragung

FANUC Series 0i Mate-TD













