



Inventory number: 22456

CNC turning lathe
MORI SEIKI CL 2000 B
MORI SEIKI MSG-803
2002



Technical data

Number of axis total	2
Swing over bed	510 mm
Spindle hole	65 mm
Maximum turning length	330 mm
Max. turning diameter	300 mm
Turret carriage:	
Travels:	
Longitudinal travel (Z-axis)	370 mm
Transversal stroke (X axis)	150 + 40 mm
Turret slide:	
Number of positions	10
Spindle speeds:	
stepless	
from	35 rpm
up to	3500 rpm
Spindle power	7.5 / 11 kW
Rapid traverse:	24 m/min
Voltage 50 Hz 3x	400 Volt
Machine's weight about	3130 kg
Overall dimensions machine:	
Length	1680 mm
Width	1545 mm
Height	1815 mm

Various accessories:

3-jaw chuck diameter	165 mm
Coolant system	
Oil mist extractor	
Handwheel electronic	
Work piece magazine	
Number of positions	14
Chip conveyor	
Foot pedal	
Tool pre-setting device	









MORI SEIKI

MAPPS - New Conversational Control as Standard

MSG-803

HNDL *** *** *** 790mm/min 00006 N00000
0% 0min-1

PROGRAMMA

14:46:40

> O6 (CAN.502*3*PUNTINI) ;
M1 ;
G4 X1.3 ;
M38 ;
G4 X0.5 ;
G50 S3000 ;
G0 G40 T232 G97 S2700 M4 (SMUSS.ES) ;
M200 ;
G0 X83. Z20 ;
G0 Z3 ;
G1 Z1 F0.3 ;
G1 X56 F0.25 ;
G0 Z1.3 ;
G0 X77 ;

ASSOLUTO		DIST. RESID.	
X	-0.025	X	0.000
Z	0.007	Z	0.000

LAVORO	101392/	0	L	0
TEMPO RUN	8824 H	24 M	13 S	
TEMP. CICLO	0000 H	00 M	00.0 S	
F	0.00 ACT.F		0	
S	0 ACT.S		0 min-1	
T	0			
M				
G MODALE				
G01	G18	G99	G21	G40
G80	G54	G64	G67	G69
G43.1				

< BG LAVORO RUN:0 >
EDIT

◀ F1 F2 F3 F4 F5 F6 F7 F8 F9 F10 ▶









