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Inventory number: 22207

Pillar drilling machine
ACIERA 22 VG

Technical data

Table length	650 mm
Table width	320 mm
Drill capacity in steel	22 mm
Drill capacity in cast-iron	24 mm
Depth of throat	300 mm
Drill depth (spindle stroke)	120 mm
Spindle head adjustment	300 mm
Table travels:	
Longitudinal travel (X-axis)	330 mm
Transversal travel (y-axis)	210 mm
Vertical travel (z axis)	350 mm
Spindle speeds:	
stepless	

from	50 rpm
up to	4000 rpm
Feeds:	
from	0.12 mm/r
up to	0.6 mm/r
Voltage 50 Hz 3x	380 Volt
Spindle motor	2 HP
Machine's weight about	990 kg
Overall dimensions machine:	
Length	1100 mm
Width	600 mm
Height	2100 mm
Various accessories:	
Threading device	
Drill chuck	1 - 13 mm
Quick change device	