



Inventory number: 22166

Horizontal machining center with 2
spindle

STAMA MC 326 / TWIN

FANUC 31i-A5

2011



Technical data

Number of axis total	4
Number of tables	2
Number of spindles	2
Table length	700 mm
Table width	350 mm
Number of T-channels	2
T-channel width	14H12 mm
Table load max.	450 kg
Longitudinal travel (X-axis)	520 mm
Transversal travel (y-axis)	360 mm
Vertical travel (z axis)	360 mm
Tool changer:	
Number of tools	2 x 21
Tool diameter	88 mm
Diameter with free adjacent pockets	125 mm
Tool lenght	300 mm
Max. tool-weight	5 kg
Average chip-to-chip time	2.4 sec
Spindle nose: HSK-A	63
Distance spindle nose to table	200 - 560 mm
distance between spindles	266 mm
Spindle speeds:	

from	36 rpm
up to	12000 rpm
Rapid traverse:	60 m/min
Air connect	6 bar
Voltage 50 Hz 3x	400 Volt
Spindle motor	18.5 kW
Total power required	40 kVA
Machine's weight about	5600 kg
Overall dimensions machine:	
Length	3300 mm
Width	3300 mm
Height	3200 mm
Various accessories:	
Coolant system	
High pression colant device	
Coolant through spindle (cts)	
Paper filtration system	
Chip conveyor	















