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Inventarnummer: 20929

Flachschleifmaschine
CHEVALIER FSG-1640TX

Technische Daten

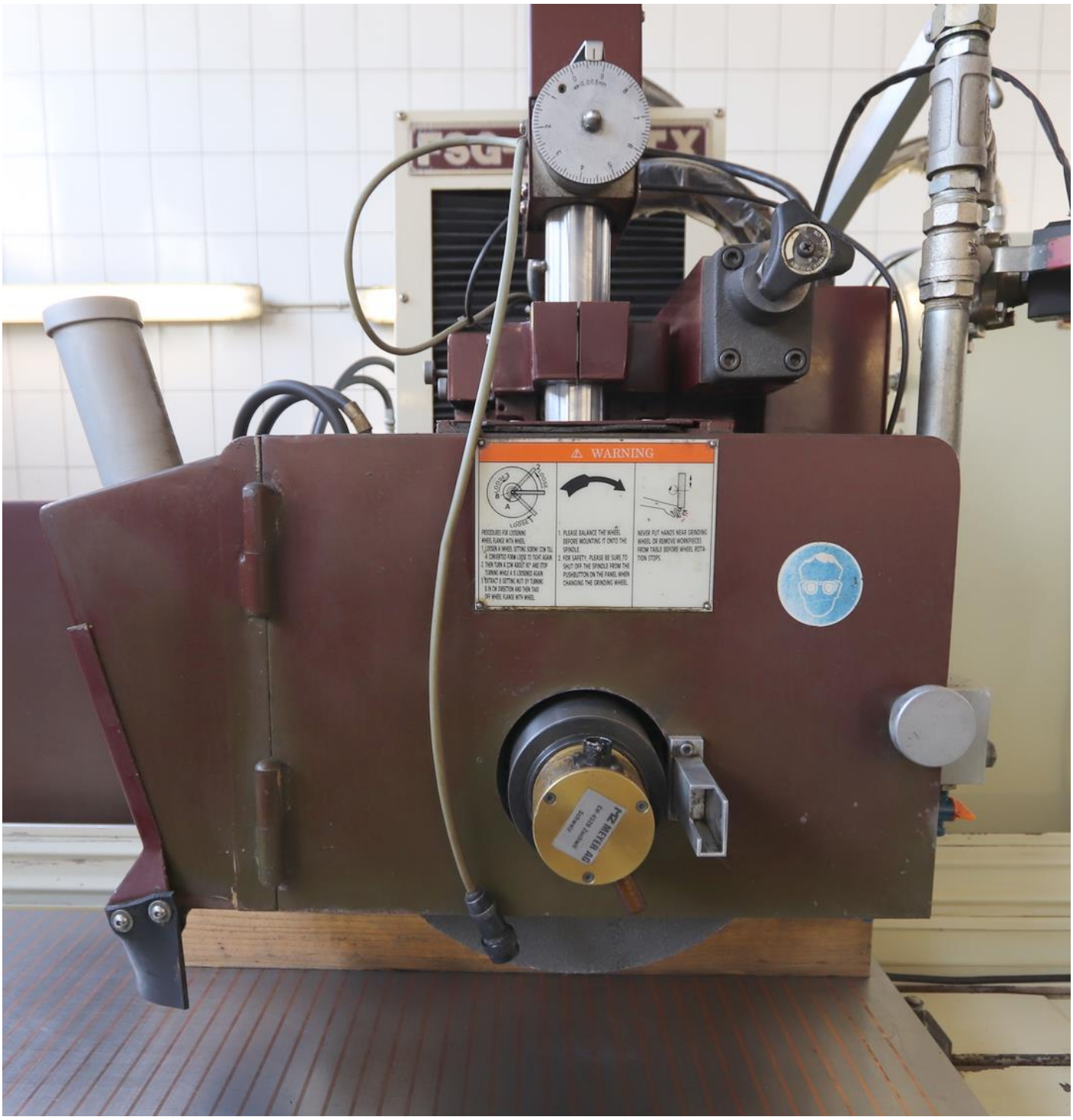
Schleiflänge	1015 mm
Schleifbreite	405 mm
Schleifhöhe	350 mm
Tischgeschwindigkeit:	
Stufenlos	
von	5 m/min
bis	25 m/min
Schleifscheibendurchmesser	355 mm
Schleifscheibenbreite	50 mm
Schleifscheibenbohrung	127 mm
Gesamtleistungsbedarf	3.7 kW
Maschinengewicht ca.	3600 kg
Abmessungen Maschine:	
Länge	3500 mm
Breite	1700 mm
Höhe	2000 mm
Diverses Zubehör:	
Kühlmitteleinrichtung	
Elektro-Magnetspannplatte:	
Länge	1000 mm
Breite	400 mm
Abrichtvorrichtung	
Lampe	
Schaltschrank Klimagerät	

CHEVALIER

CHEVALIER

ELTROBALANCE
Y AXIS Z AXIS X AXIS
Y AXIS POSITION
DOWNFEED AMOUNT
Z AXIS POSITION
CROSSFEED/PLUNGE INTERVAL
PLUNGE NUMBER
MODE SELECTION
NUMBER TO SET
DIGIT TO SET
FEED POSITION SELECTION
ROUGH GRINDING INCREMENT
WHEEL PASS WORKPIECE
FINE GRINDING INCREMENT
SPARK OUT
FINE GRINDING START POINT
DRESSING INCREMENT
DRESSING INTERVAL
TABLE MOVEMENT
PARKING POSITION
MAGNETIC ADJUSTMENT
TEACH
LEFT
RIGHT
IN
OUT
DOWN
TRAVERSE FEED OVERRIDE
CROSSFEED INCREMENT
STOP

CHEVALIER


WARNING
1. PLEASE BALANCE THE WHEEL BEFORE MOUNTING IT ONTO THE SPINDLE.
2. FOR SAFETY, PLEASE BE SURE TO SHUT OFF THE SPINDLE FROM THE PUSHBUTTON ON THE PANEL WHEN CHANGING THE GRINDING WHEEL.
NEVER PUT HANDS NEAR GRINDING WHEEL OR REMOVE WORKPIECE FROM TABLE BEFORE WHEEL ROTATION STOPS.
PTZ MEILEN AG

FSG-1
0.005mm
WARNING
LOOSE
B
A
LOOSE
PROCEDURES FOR LOOSENING WHEEL FLANGE WITH WHEEL
1. LOOSEN A (WHEEL SETTING SCREW) CON TILL A CONVERTED FORM LOOSE TO TIGHT AGAIN.
2. THEN TURN A CCW ABOUT 90° AND STOP TURNING WHILE A IS LOOSENED AGAIN.
3. EXTRACT B (SETTING NUT) BY TURNING B IN CW DIRECTION AND THEN TAKE OFF WHEEL FLANGE WITH WHEEL
1. PLEASE BALANCE THE WHEEL BEFORE MOUNTING IT ONTO THE SPINDLE.
2. FOR SAFETY, PLEASE BE SURE TO SHUT OFF THE SPINDLE FROM THE PUSHBUTTON ON THE PANEL WHEN CHANGING THE GRINDING WHEEL.
NEVER PUT HANDS NEAR GRINDING WHEEL OR REMOVE WORKPIECES FROM TABLE BEFORE WHEEL ROTATION STOPS.